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John Deere 4239TL engine. TP-5434 4/03
5. Specification Number Index. Group No.
21a 21b 21c 22 25 26 39a 39b 42 50 51a
51b 51c Variation Number Group Title
Model. 20--40ROZJ or 20--40DSJ
TO4039D 1 1 1 1 1 1 1 1 1 1 1 1
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40 ft. lbs. + 90° 50 ft. lbs. + 90° Piston

Protrusion .003" - .012" Crankshaft End

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Cylinder Liner Protrusion .001" - .004"
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Rod Bolt 43 ft. lbs. + 90° Piston
Protrusion .003" - .010" Crankshaft End
Play .001" - .014" Cylinder Head Bolts 75
ft. lbs. 110 ft. lbs. Wait 5 Min. 110 ft. lbs.
Tighten an additional 60°

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fitted with 4039D, 4039T, 4045D
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